

# SOCE010 61CM Installation Instruction

1. Product accessories and quantity (it is recommended to put more spare screws)

			
4*40 self-tapping screws	Small	Eccentric Wheel + Eccentric Rod	3.5*12 self-tapping screw
B4*36 (2 spares included)	nails K20*38 spares included)	D0*5 @ (2) (1 spare included)	A1*3 (including 1 spare)
			
6*25 flat head screws	White bouncer (single head)	Iron partition	air hole
E4*5 (includes 1 spare)	S33*2	pin KO*11 (includes 1 spare)	K11*3
			
Single hole door magnet	spring spacer pin	3.5*14 self-tapping screw	
L19*2	L8*4	A2*9 (including 1 spare)	
			
screwdriver			
1			

## Kind tips:

1. Please refer to the drawings to distinguish the boards during installation.

The color of the product is not subject to the instructions;

2. Tighten the screws seven times, and then tighten them after everything is completed! 3. Some plates have red faces, and the red faces are facing down or inward.

4. Please read all the drawings before installing. 5. If there are extra screws, the spare screws are provided by the manufacturer!

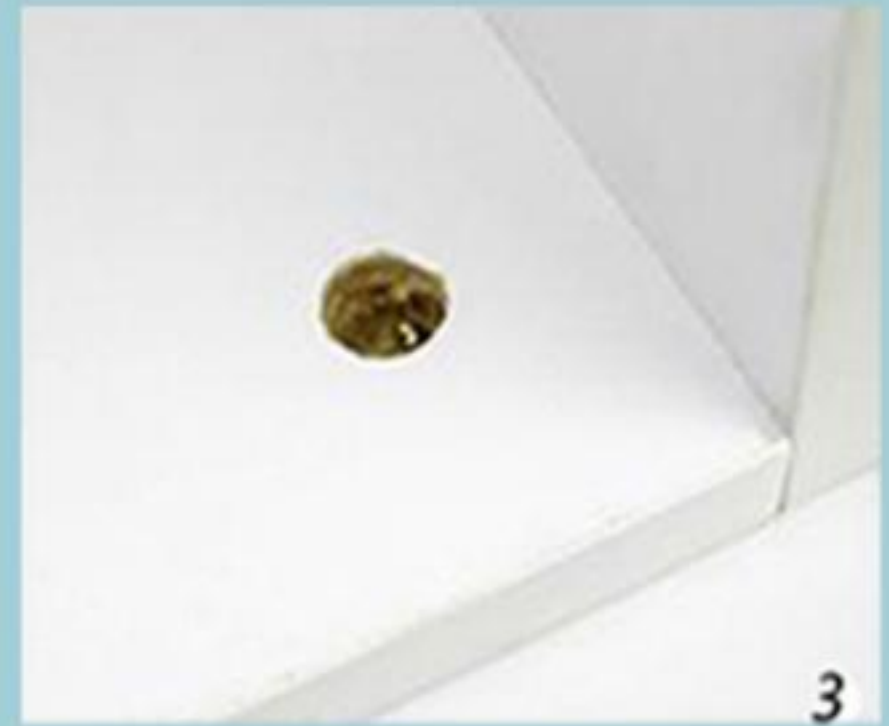
### 2. Installation steps of eccentric parts



Screw the eccentric rod to the plate



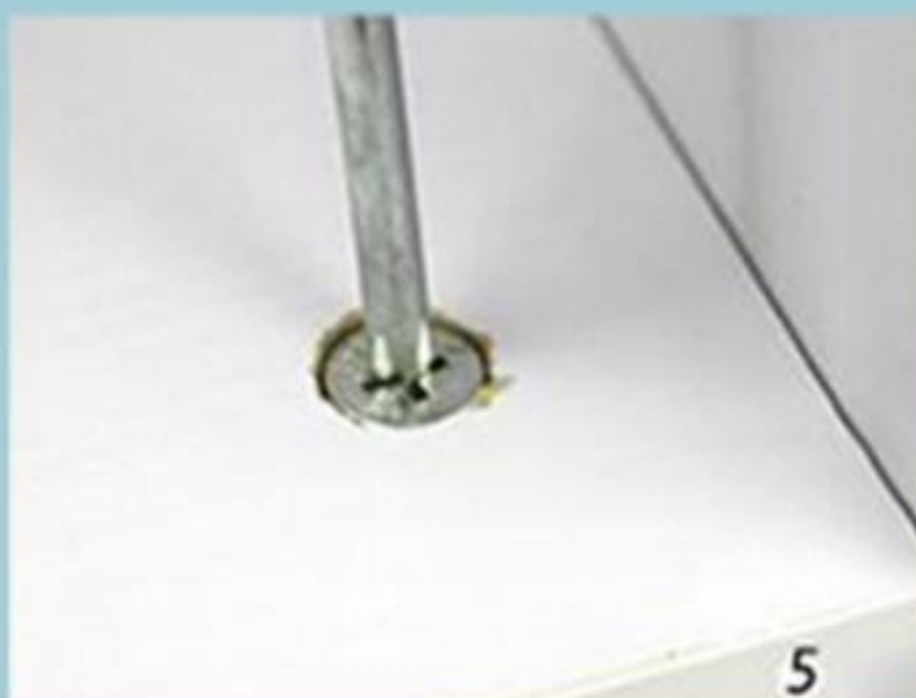
Find the corresponding board to insert



find the hole



Insert the eccentric into the round hole



Rotate 180° clockwise  
to lock the board

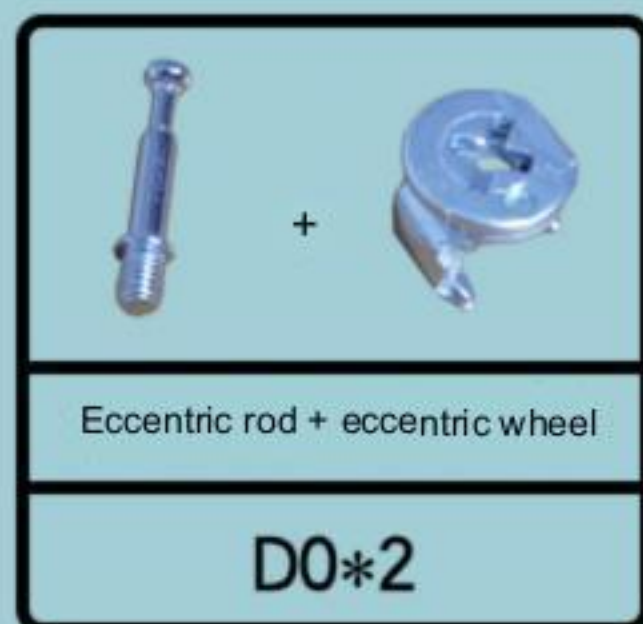


### 3. Start the installation: drawer part installation

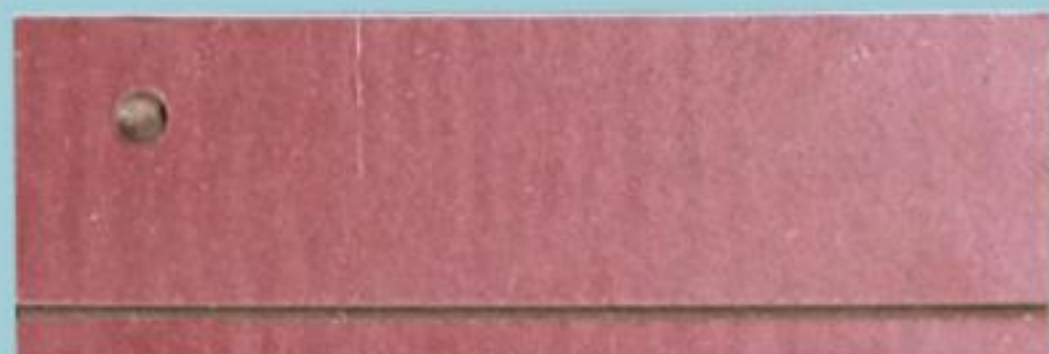
<1>

Non-penetrating hole on plate No.

19 Screw into DO (eccentric rod)



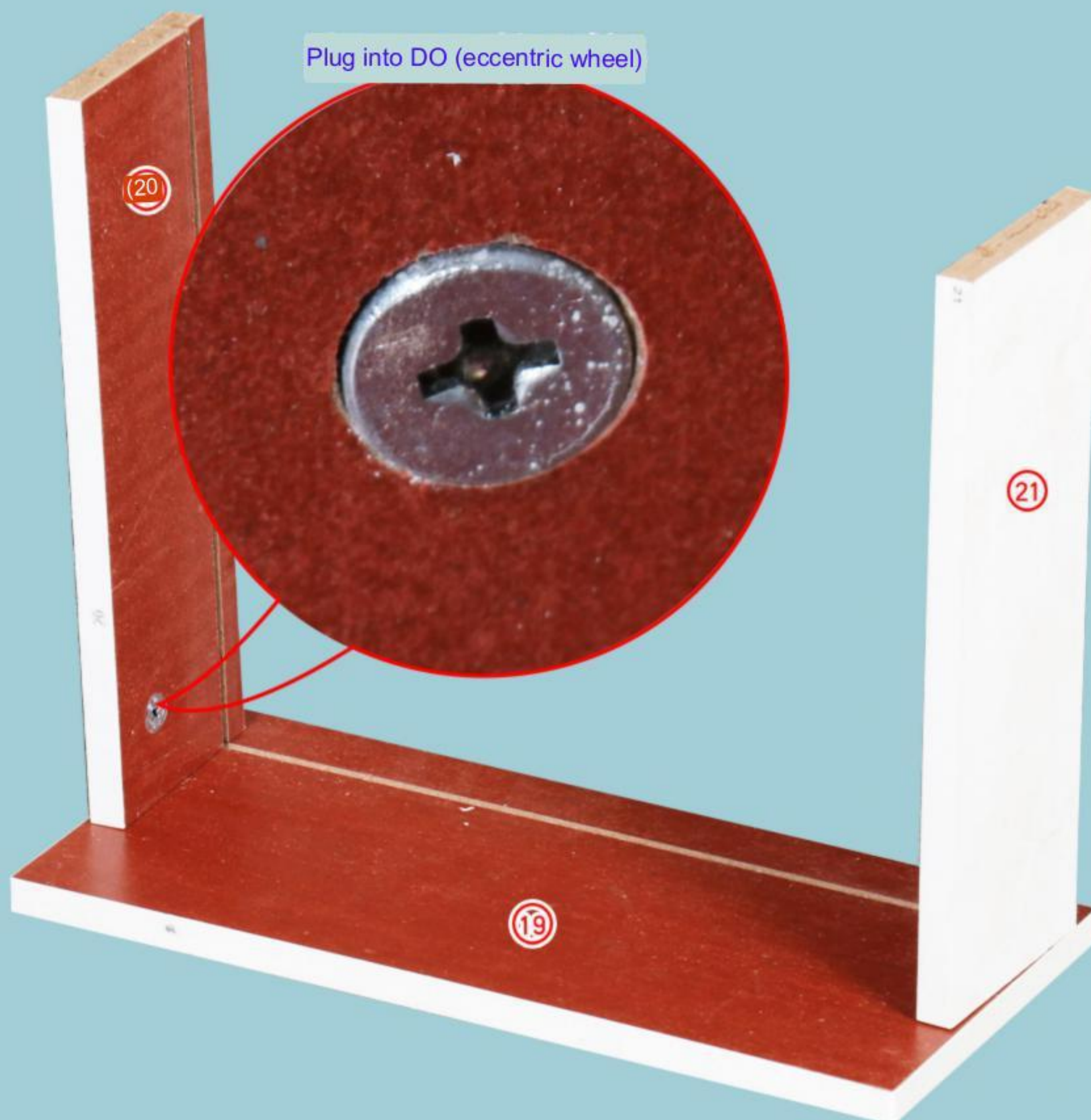
(1) Drawer panel



(2) Left panel of the drawer



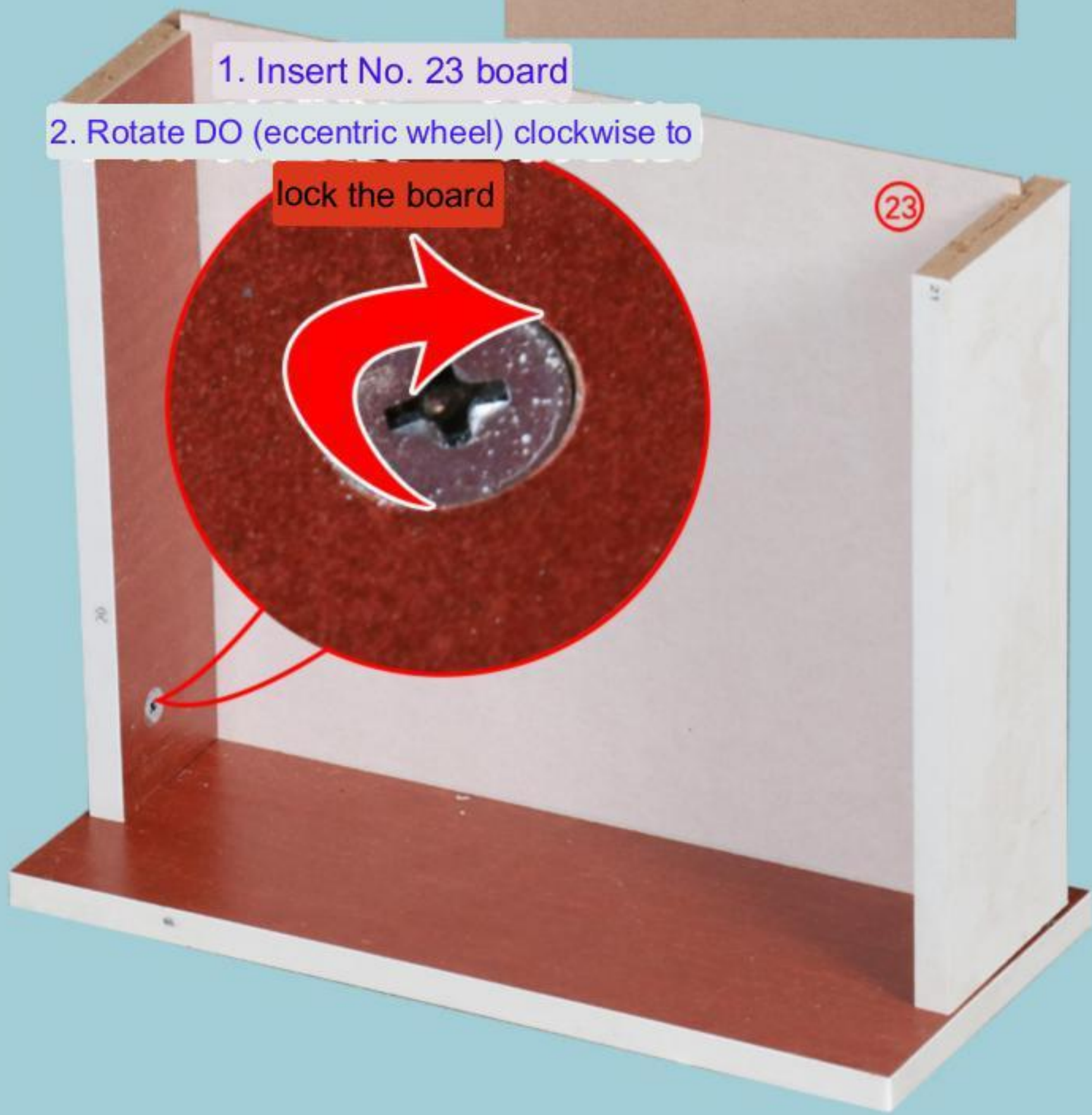
(21) drawer right side panel



<2>



② Drawer Bottom



1. Insert No. 23 board

2. Rotate DO (eccentric wheel) clockwise to lock the board

23

<3>



② Drawer back panel



4\*40 self-tapping screws

B4\*4



B4 B4

B4

B4

<4>

straighten the whole



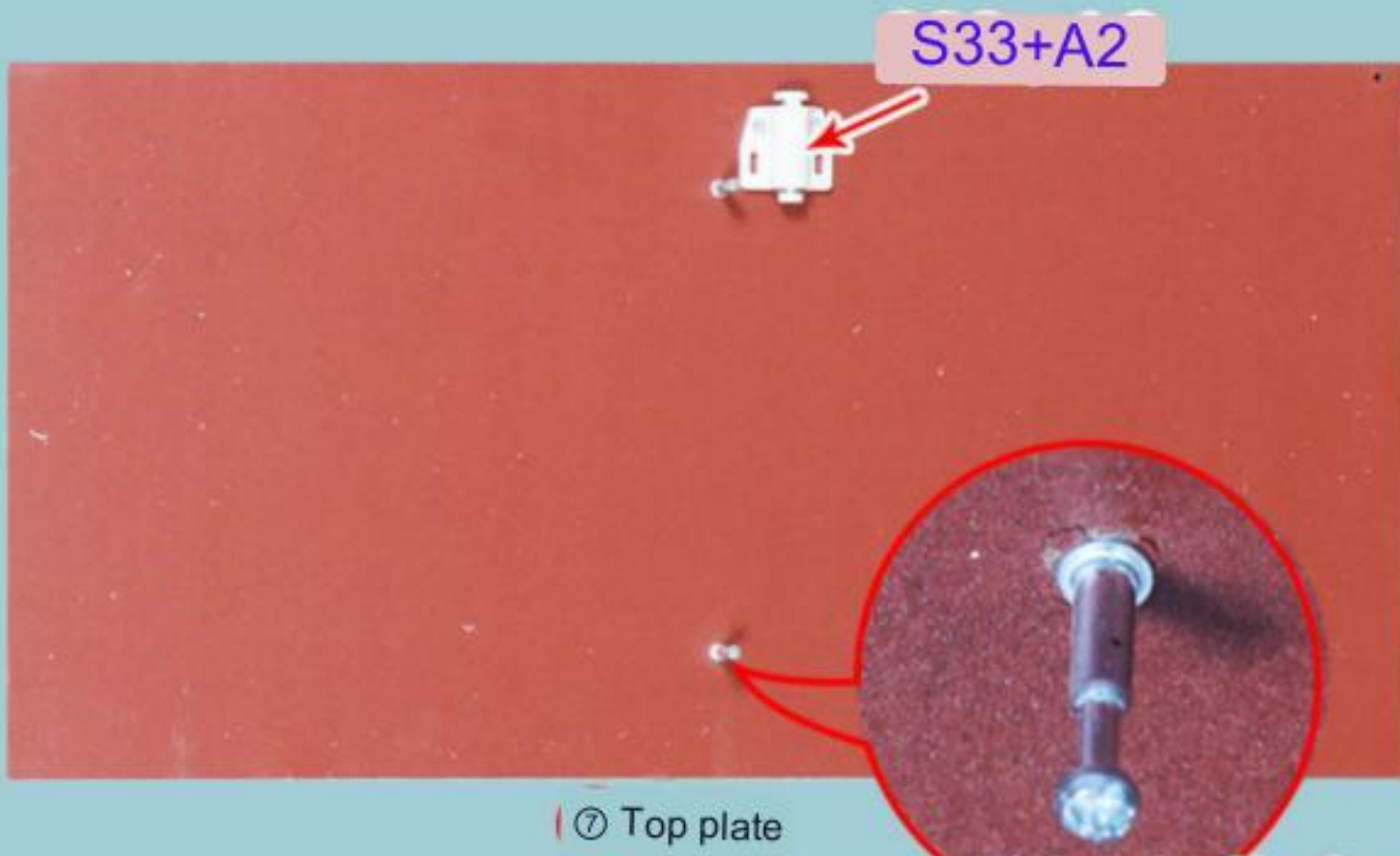
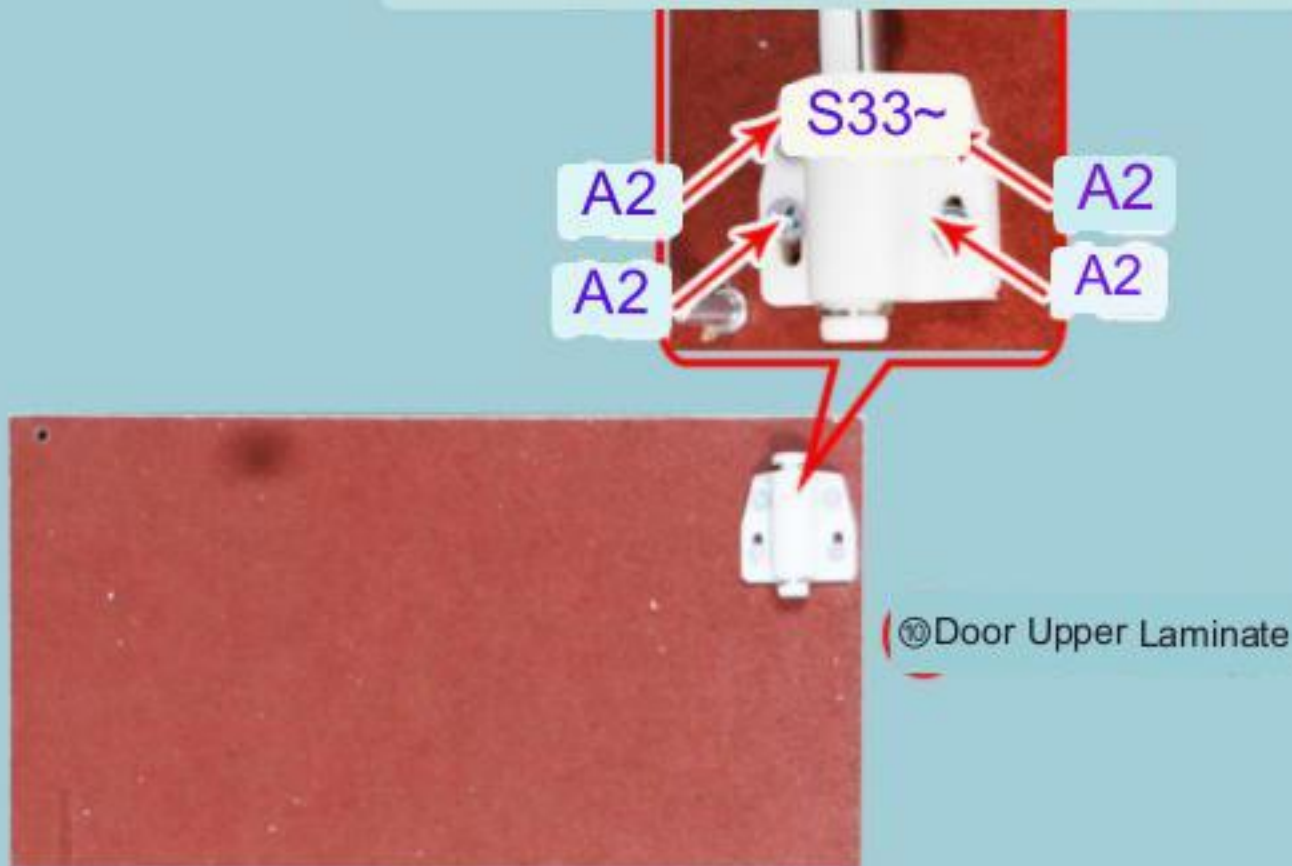
The drawer part is installed

#### 4. Overall part installation

<1>

7, 10 on the needle eye on the board

S33 is fixed with A2, with the magnetic side facing outward



Non-penetrating hole on No. 7 plate Screw into DO (eccentric rod)

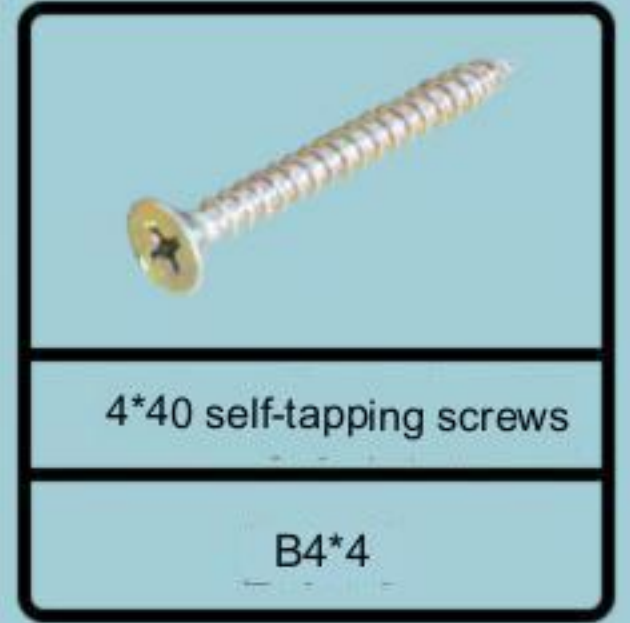
white bouncer (single head)	3.5*14 self-tapping screw	Eccentric rod
S33*2	A2*8	D0*2



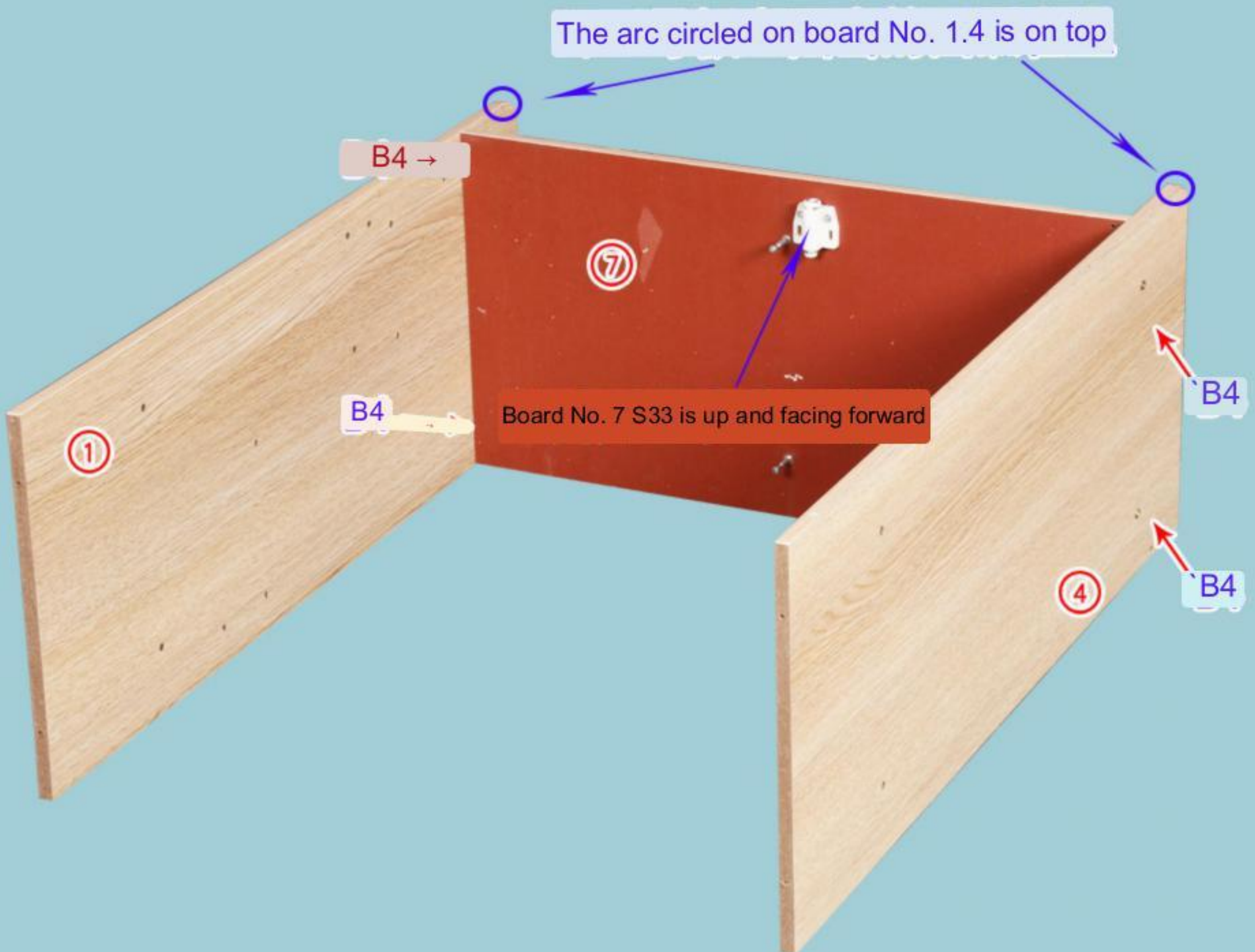
① Left panel



④ Right side panel



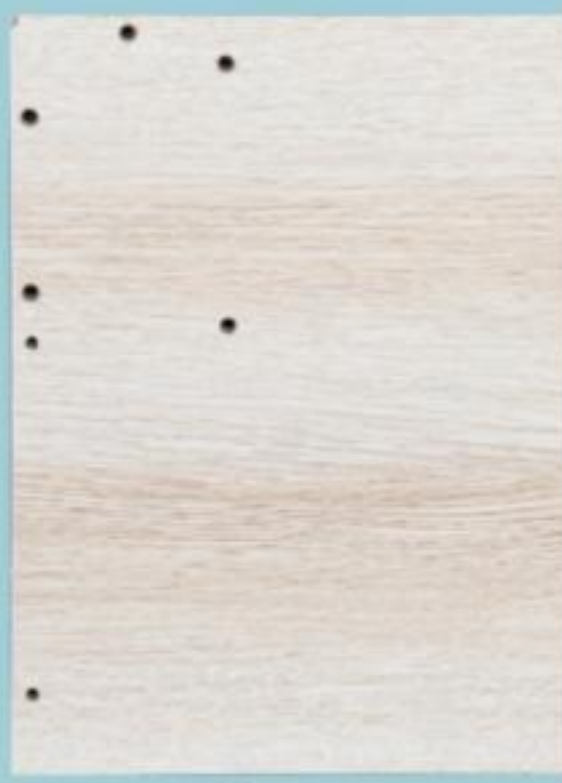
⑦ )roof



<2>



left

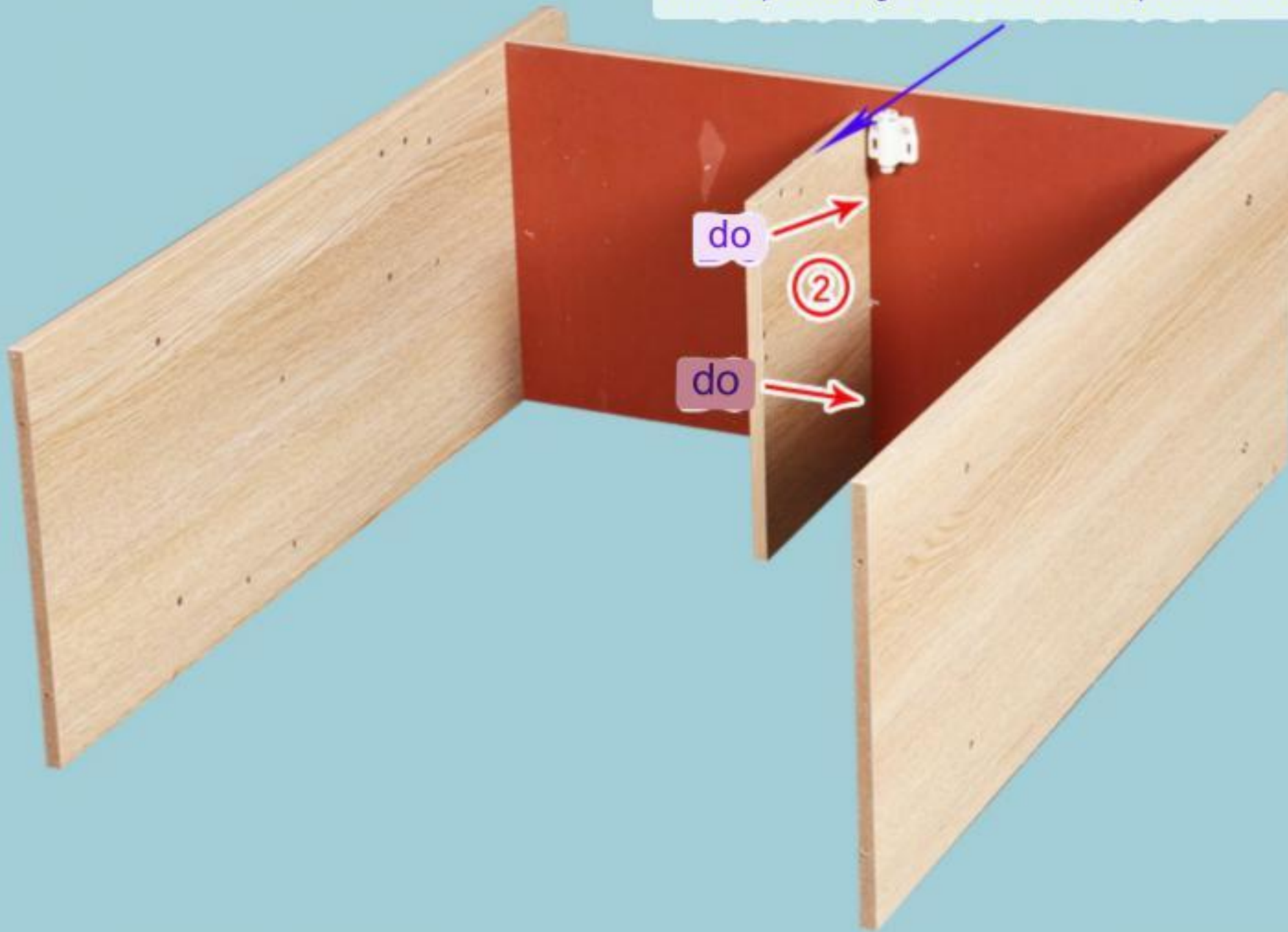


right side



② Riser

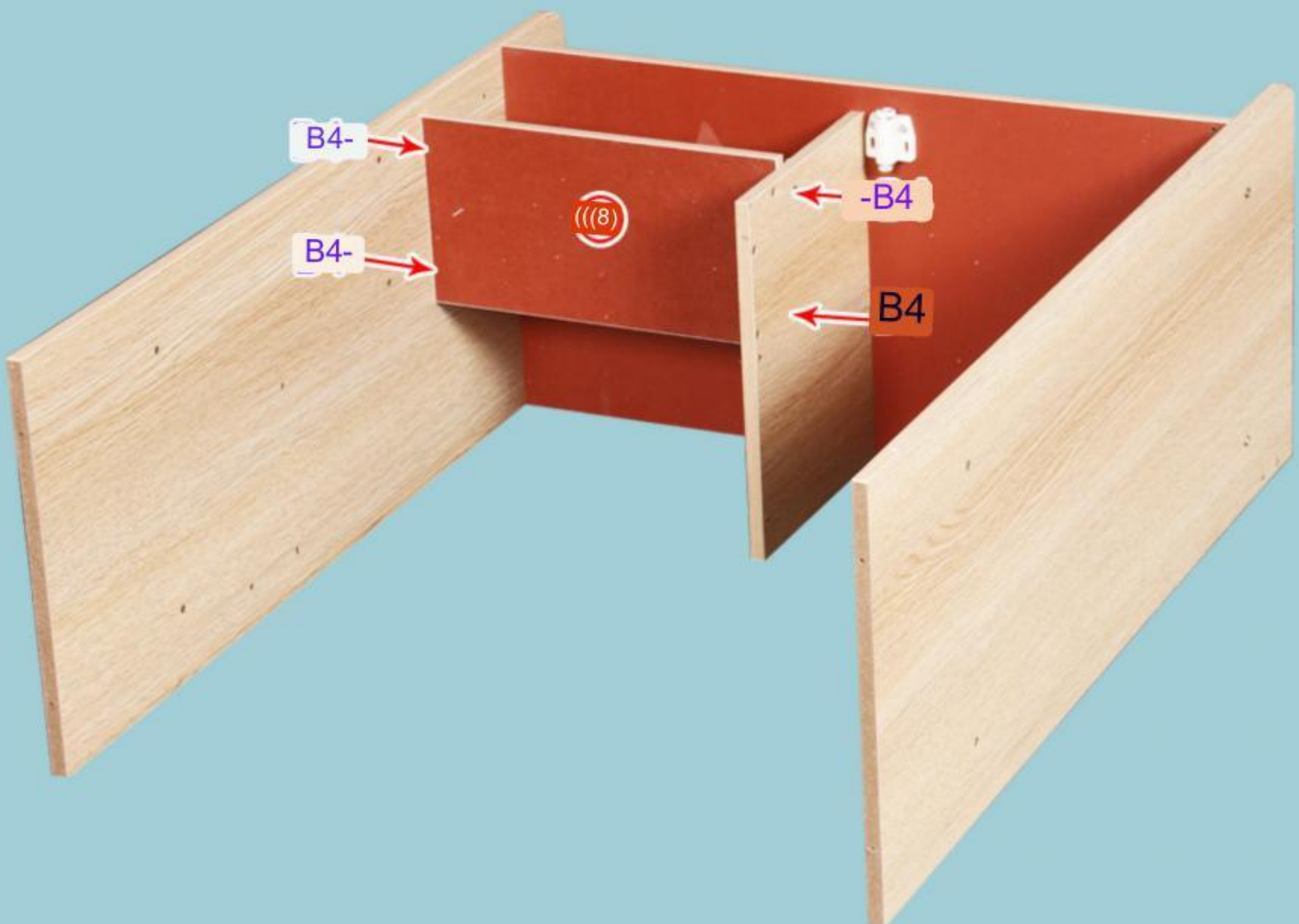
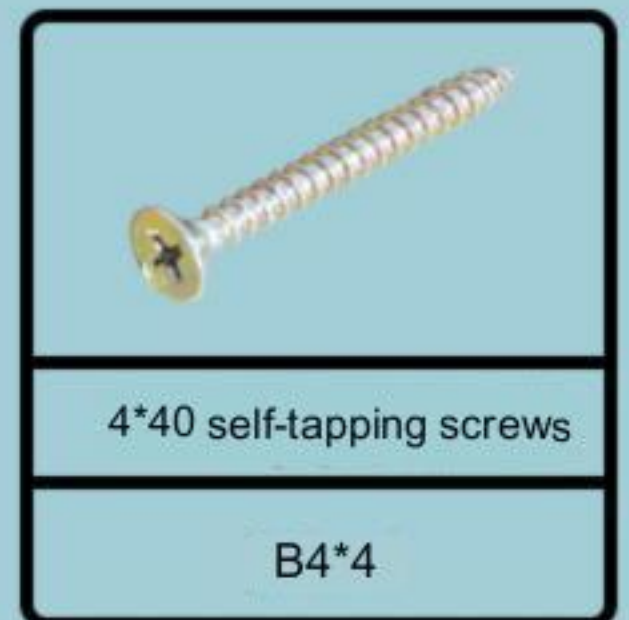
The non-penetrating hole circled on No. 2 plate is on the top and facing left



<3>



③ Drawer lower board



<4>

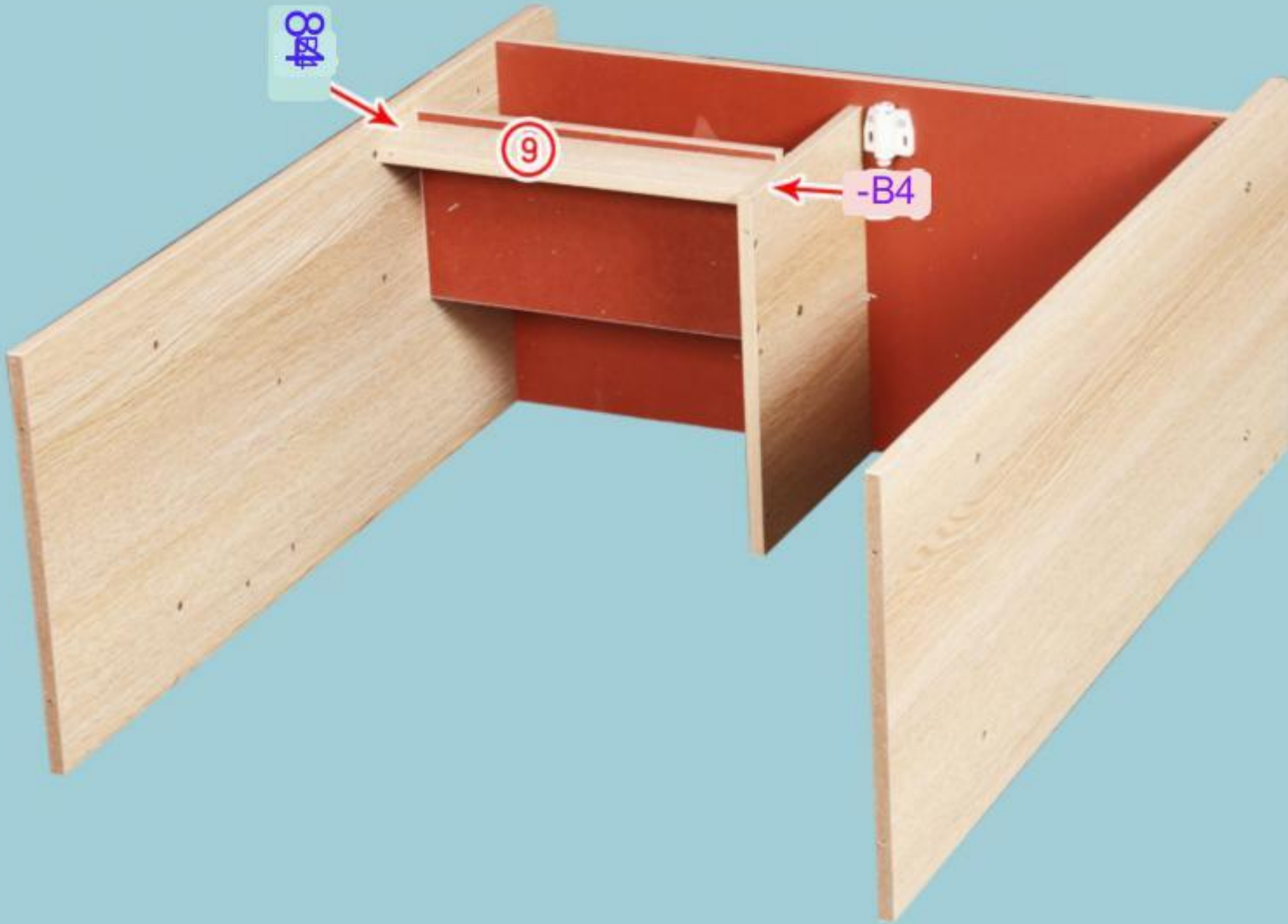


⑨ Bezel



4\*40 self-tapping screws

B4\*2



<5>

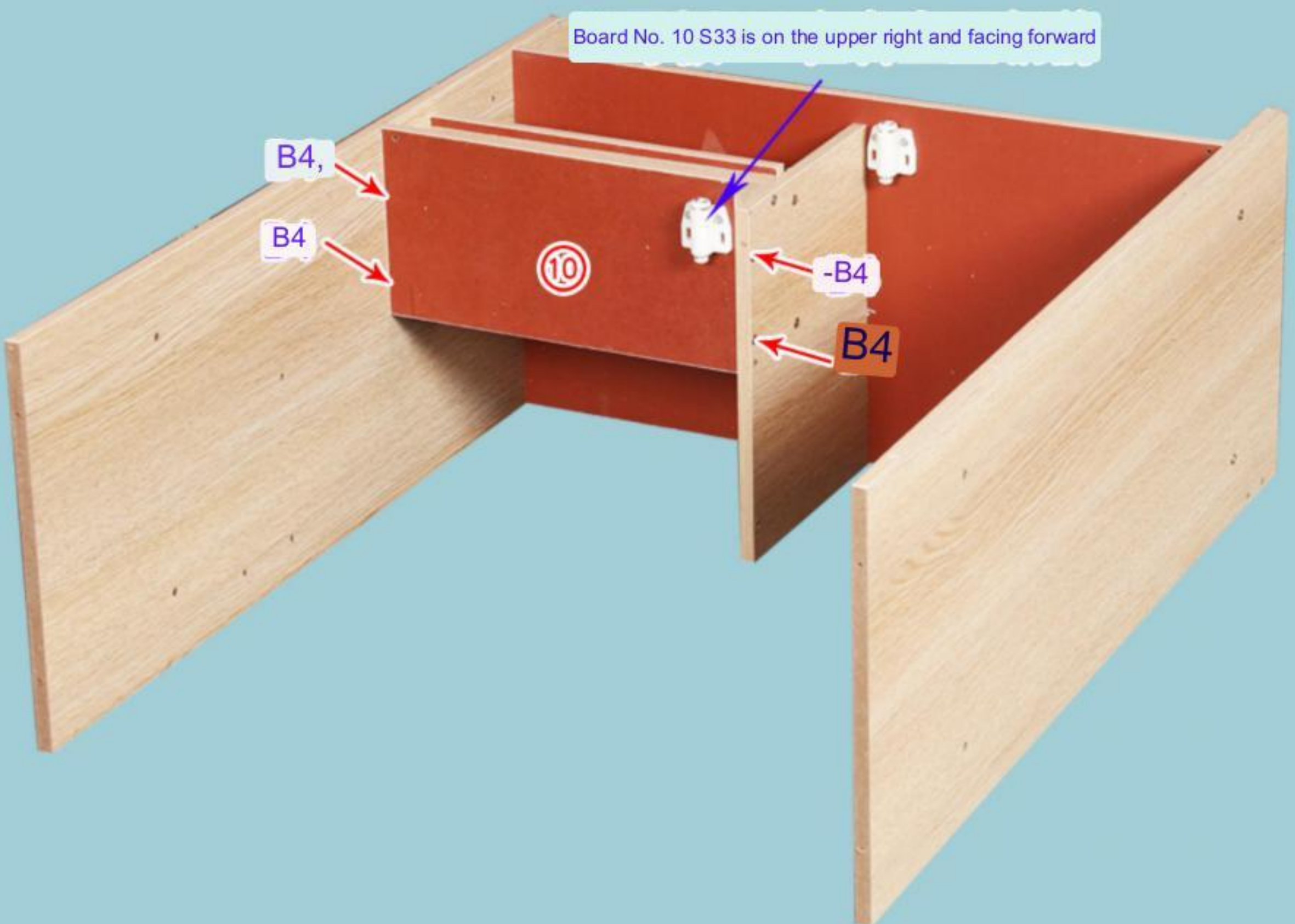


⑩ Door Upper Laminate



4\*40 self-tapping screws

B4\*4




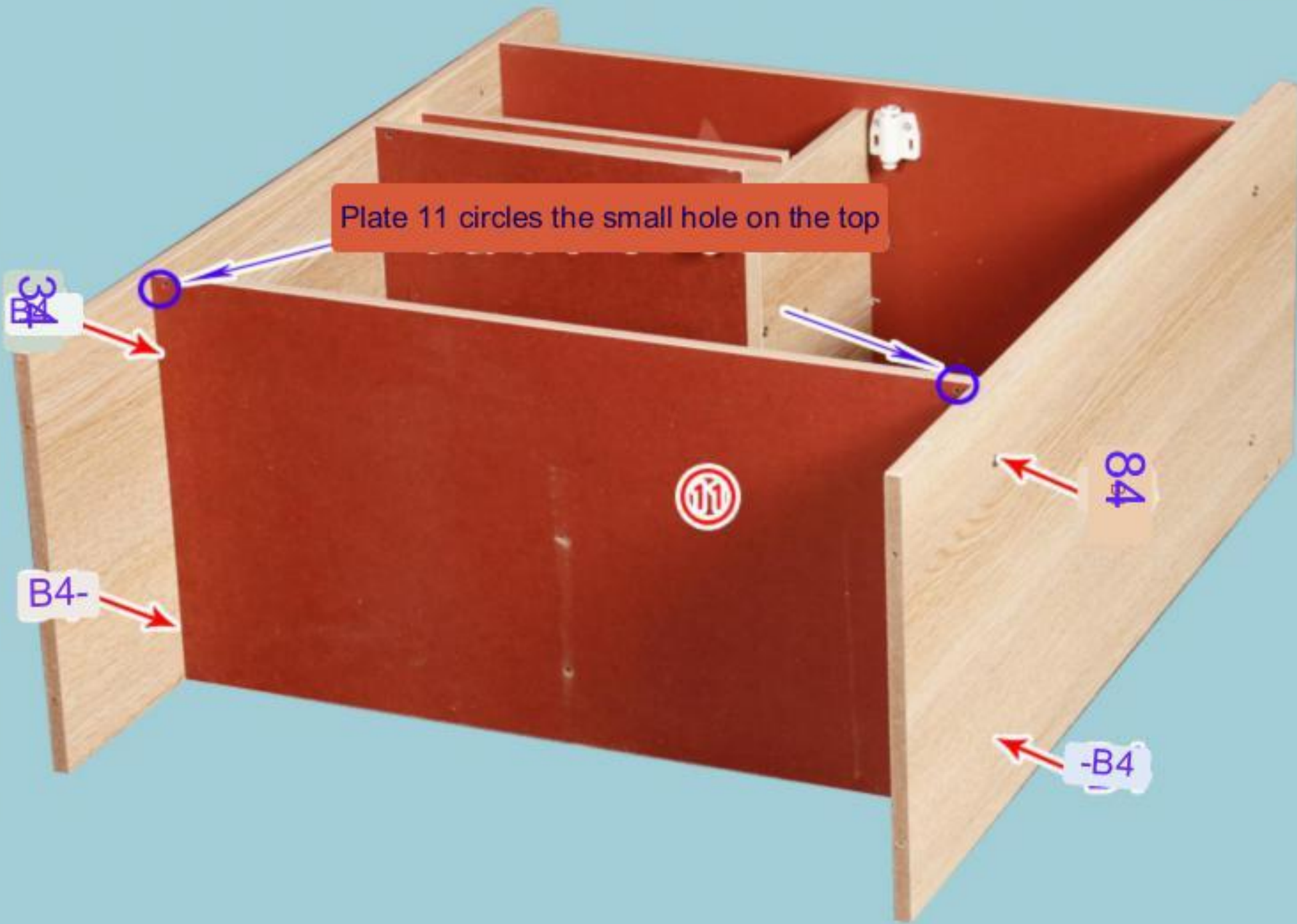


<6>



① Door lower laminate



4*40 self-tapping screws
B4*4



<7>



⑤ small vertical board



4*40 self-tapping screws
B4*2

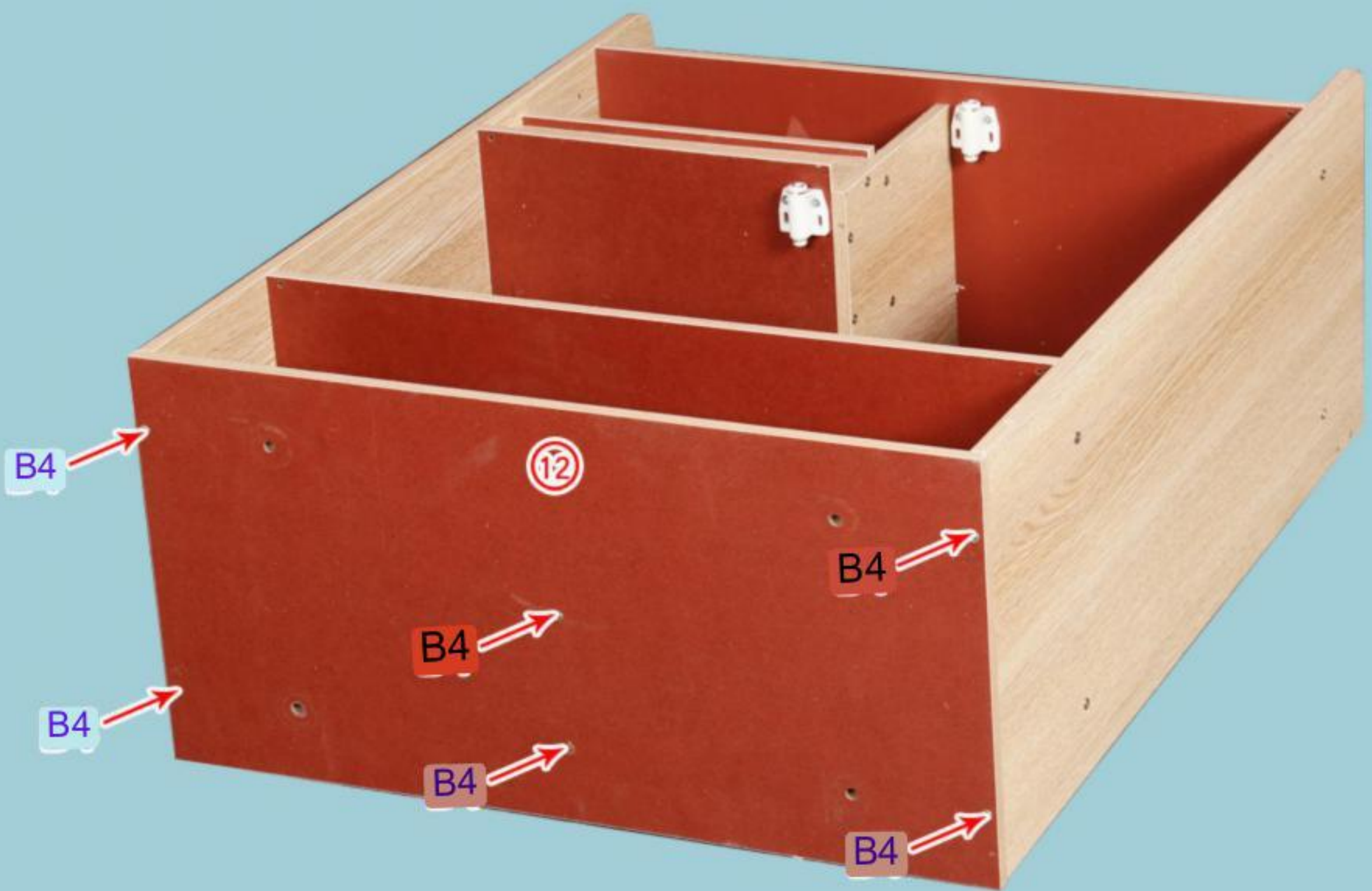


<8>



12 Bottom plate


4*40 self-tapping screws
B4*6

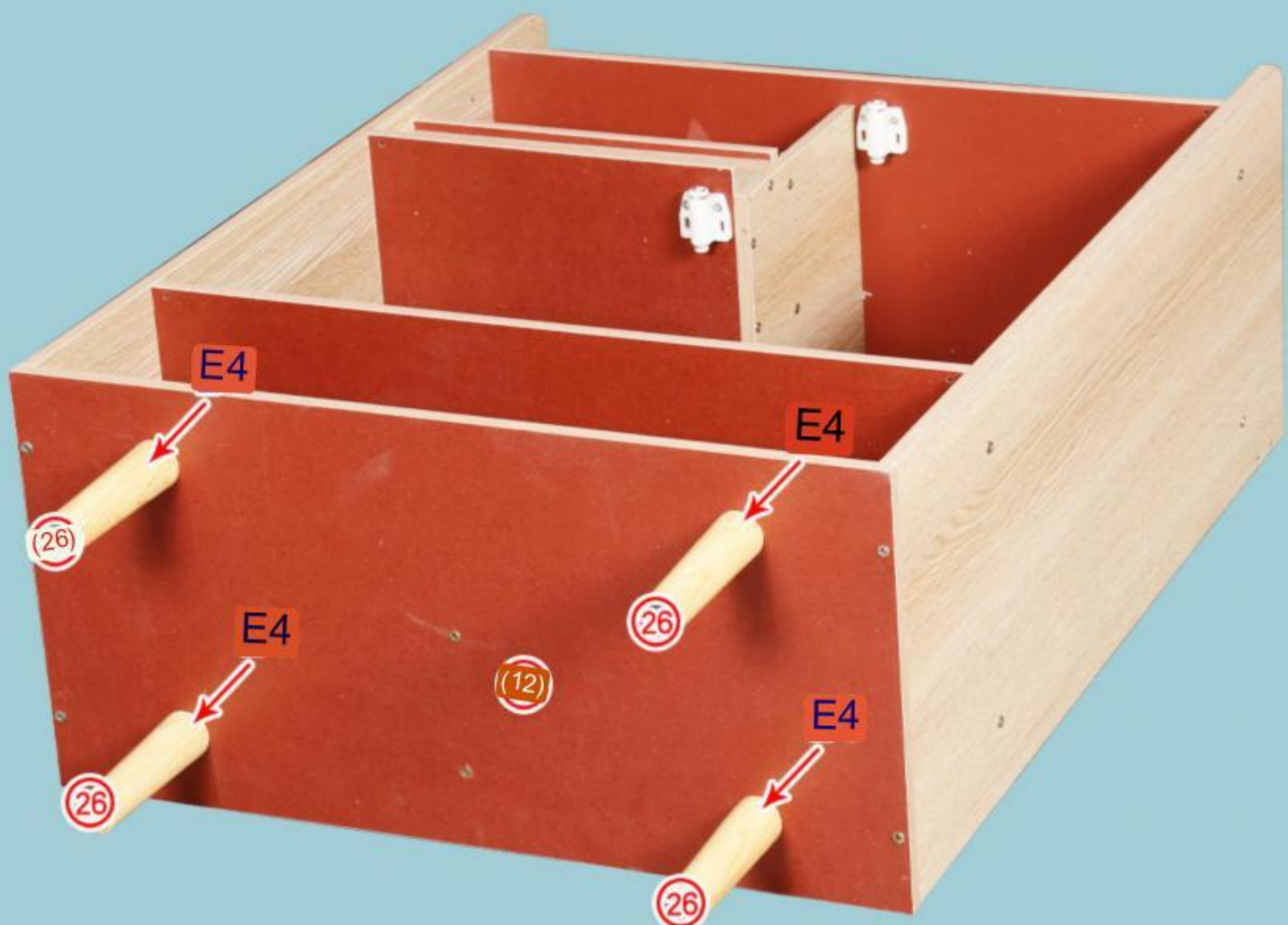


<9> Fix No. 26 wooden leg with E4 on No. 12 board

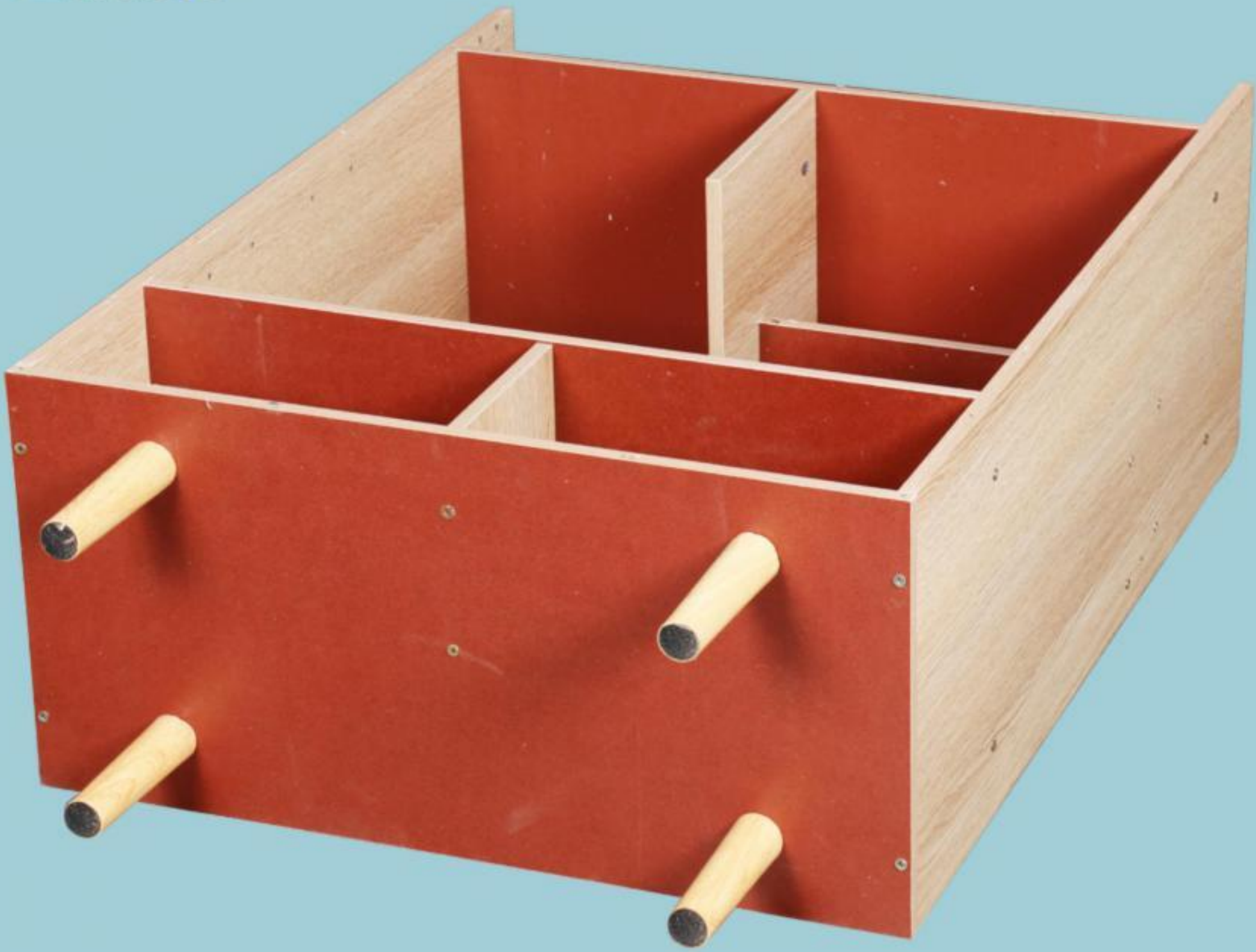


26 wooden legs


6*25 flat head screws
E4*4



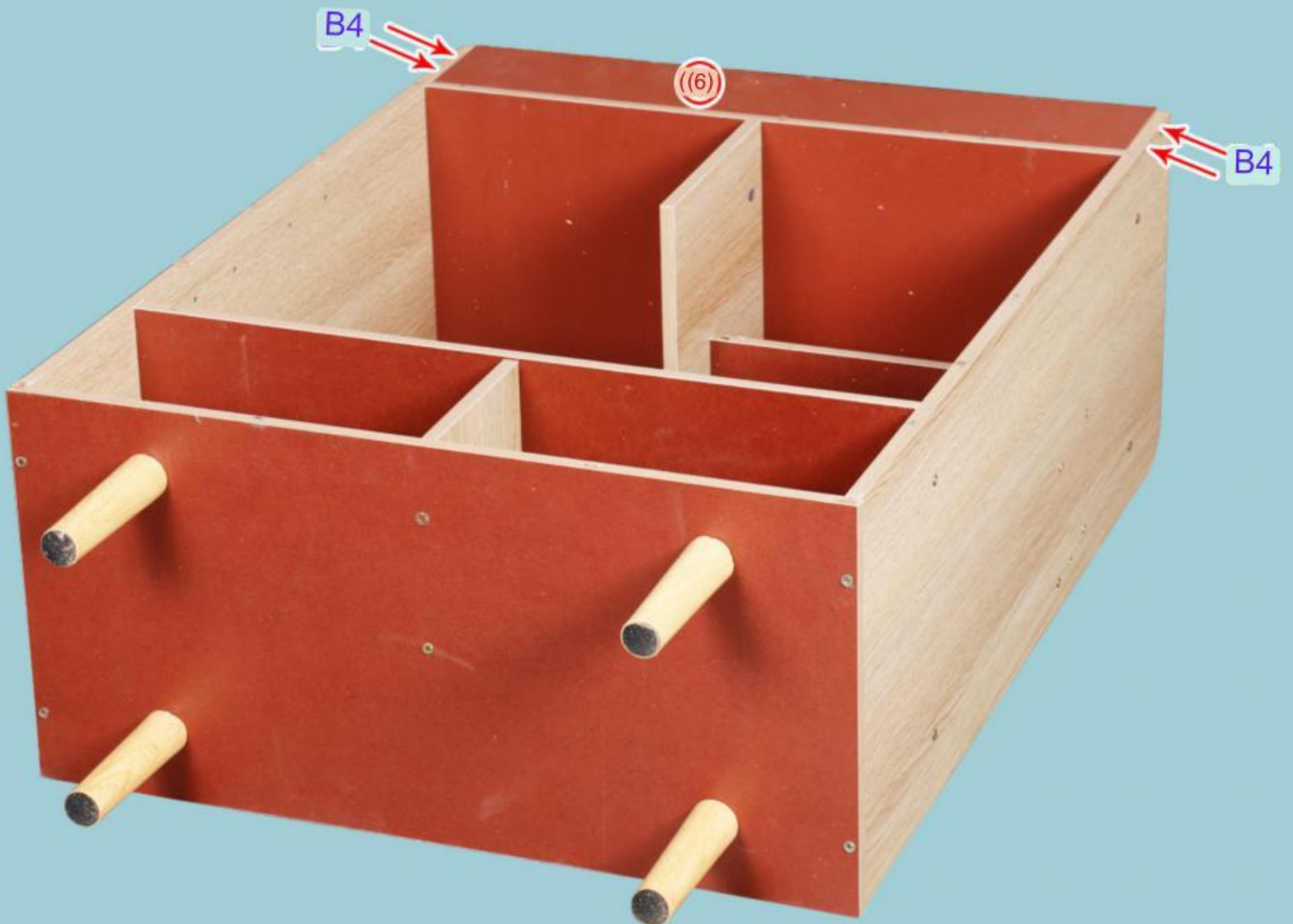
<10> overall flip



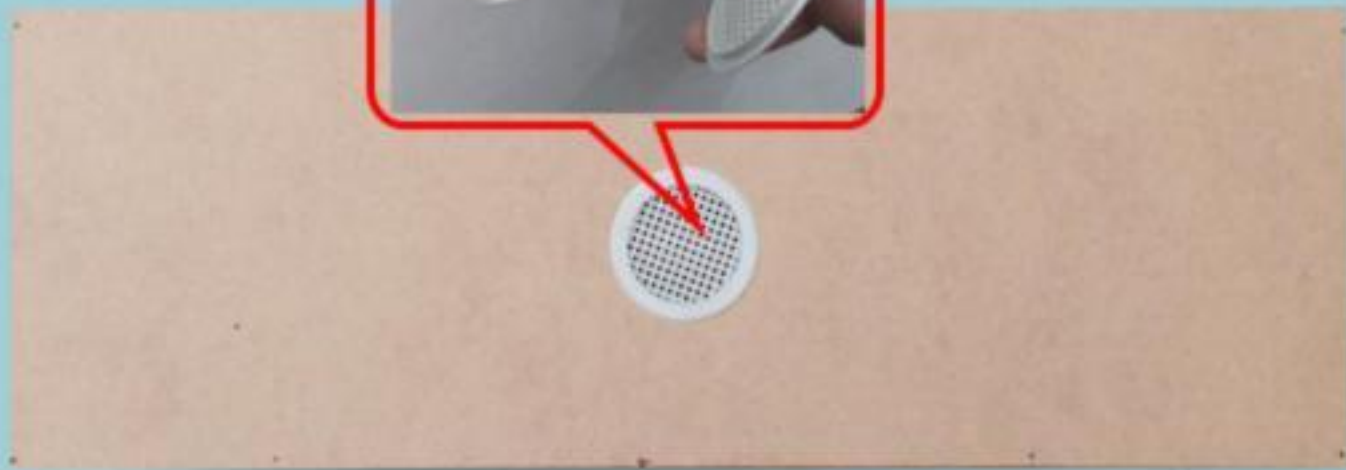
<11>



Ⓢ pull plate

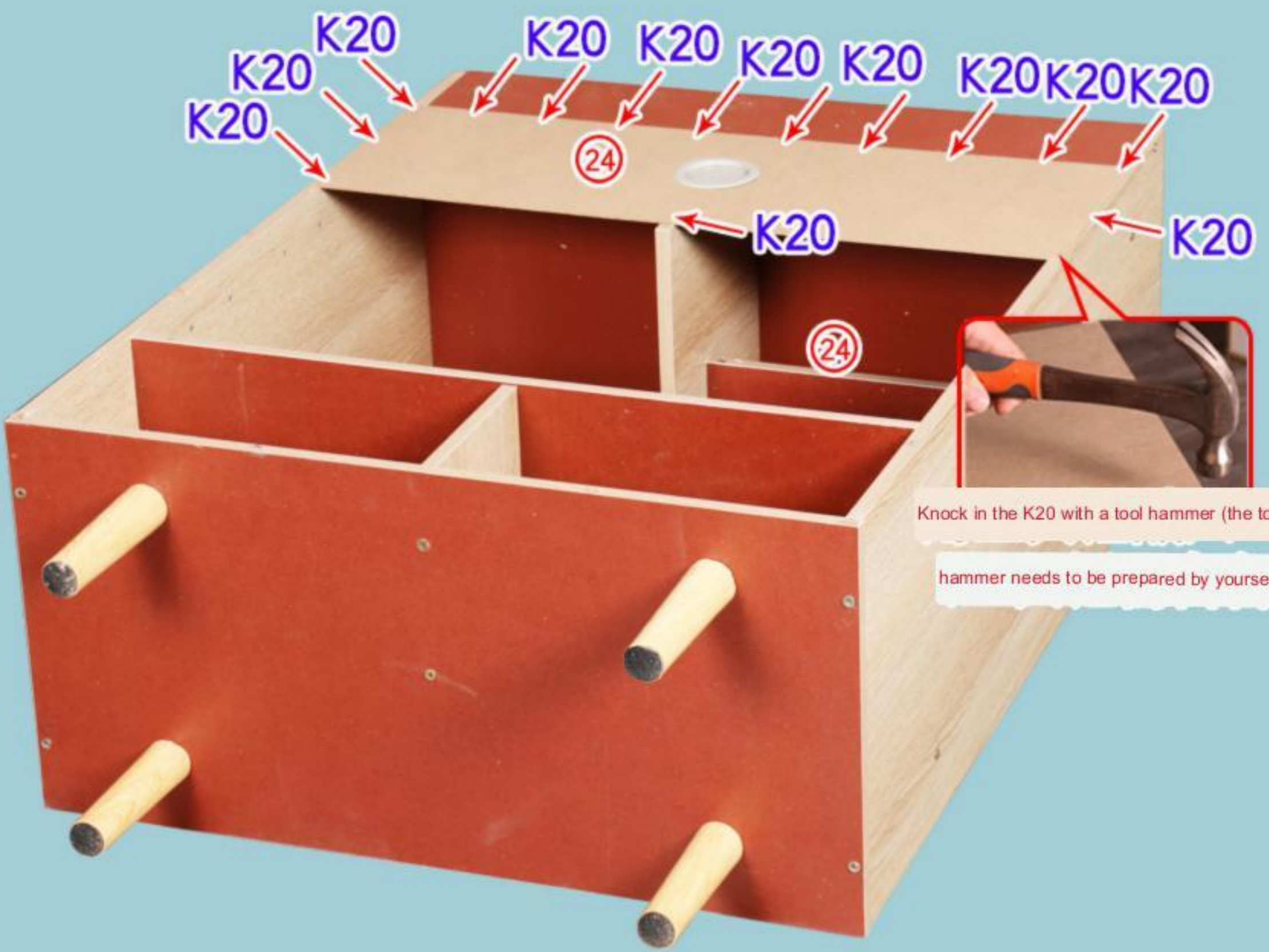


(Put K11 into the round hole)



24 back panel

air hole	small nail
K11*1	K20*15



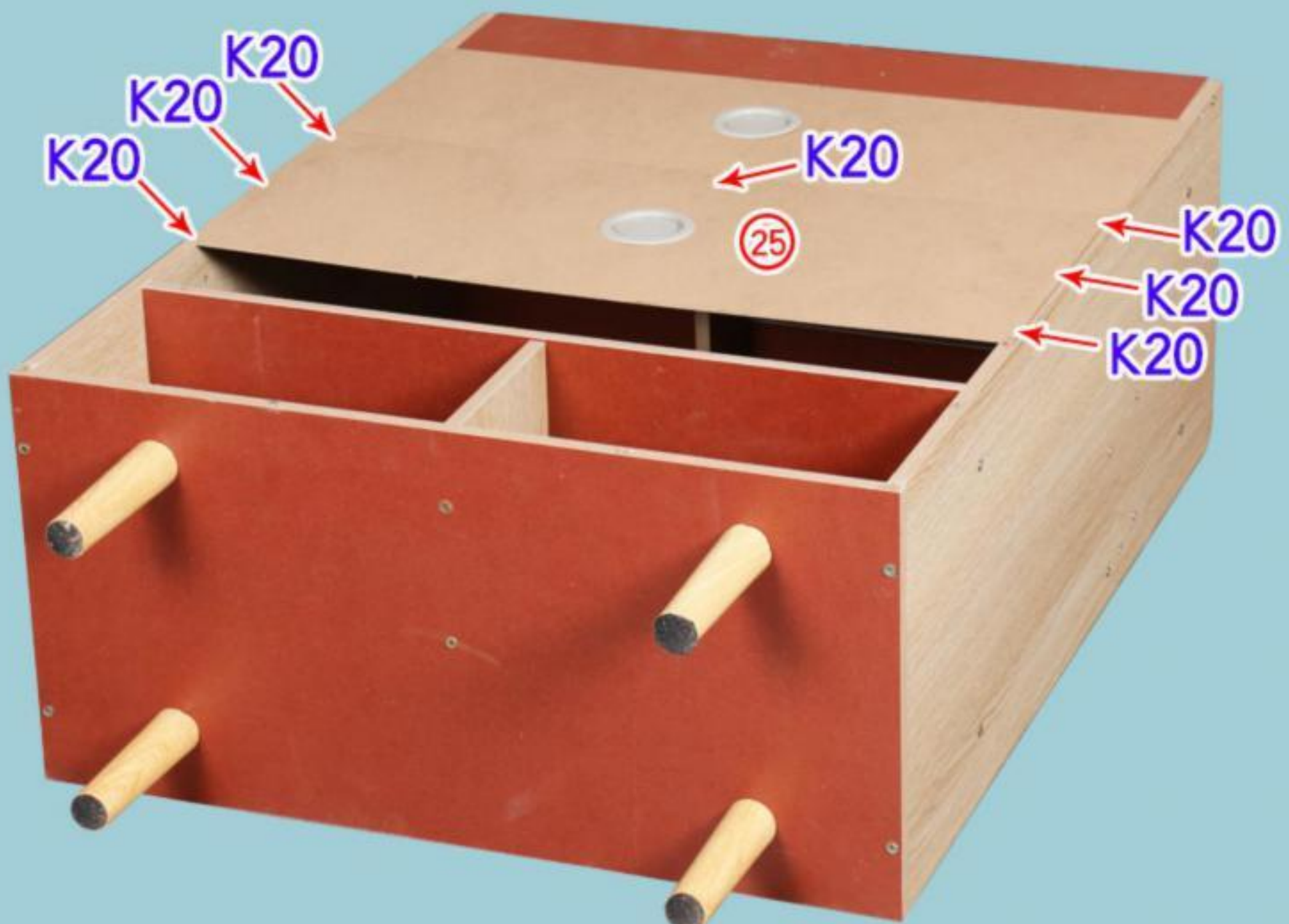
Knock in the K20 with a tool hammer (the tool

hammer needs to be prepared by yourself)



25 Middle rear panel

air hole	small nail
K11*1	K20*7

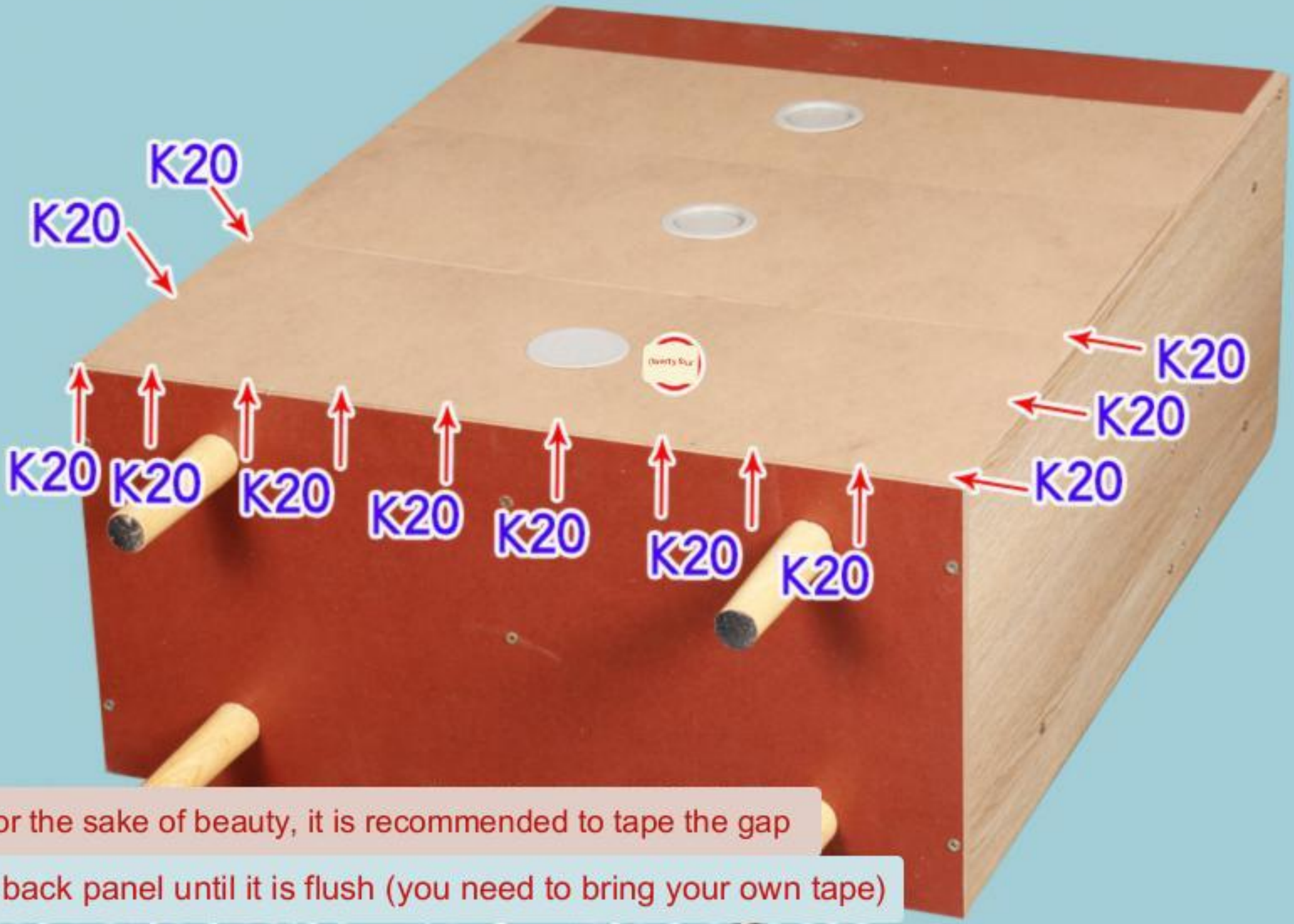


<14>



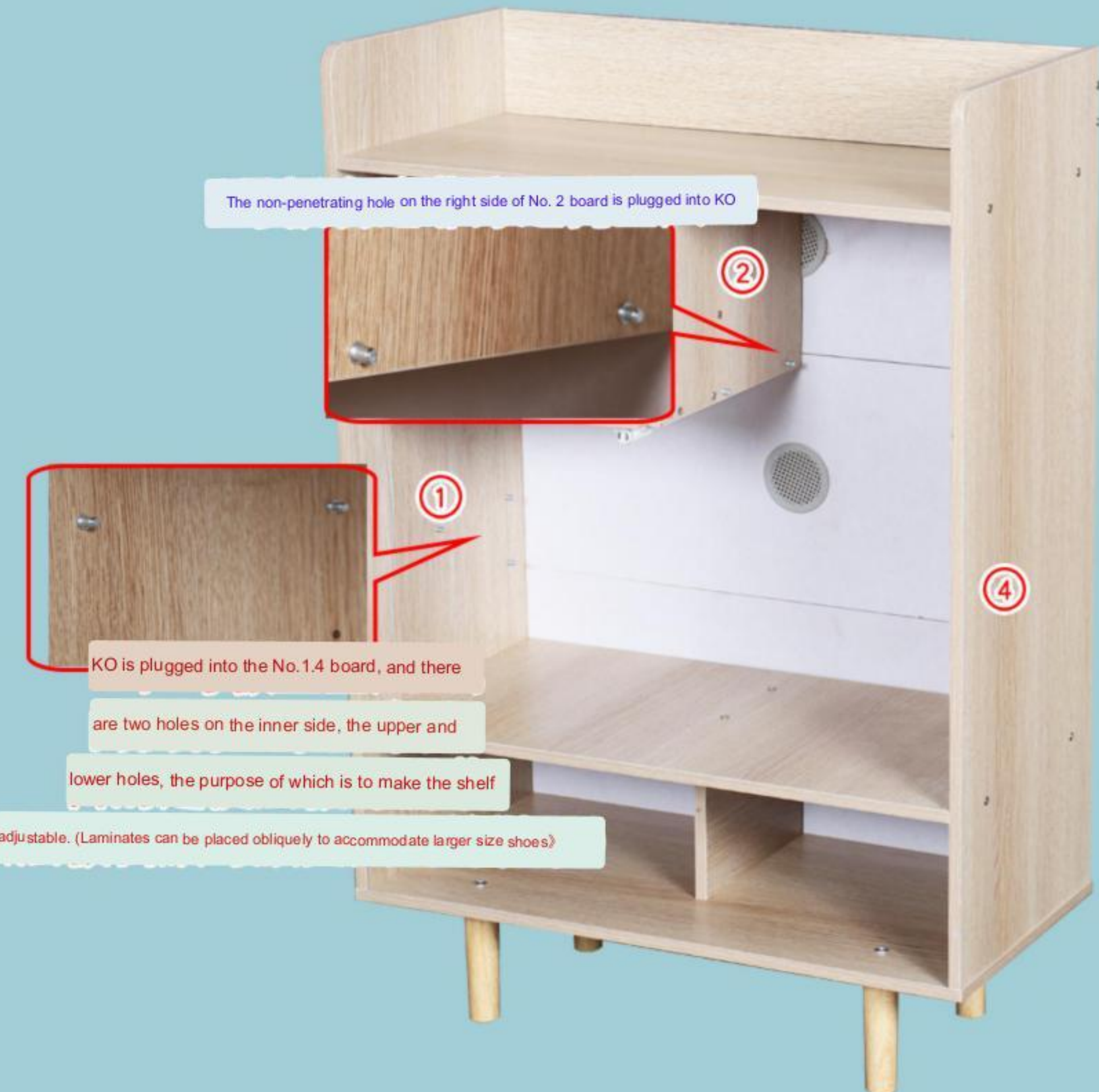
24 back panel

air hole	small nail
K11*1	K20*14



<15> overall alignment

Iron partition pin
KO*8



<16>



14 Large plywood



3 small laminate

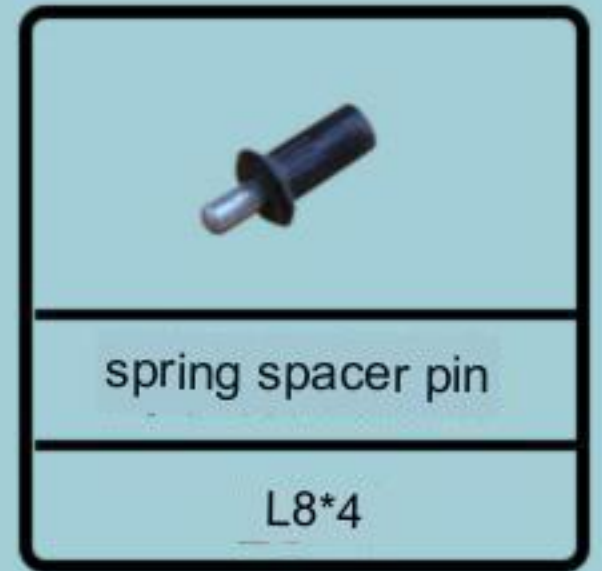


Place boards 13, 14 on KO

13

14

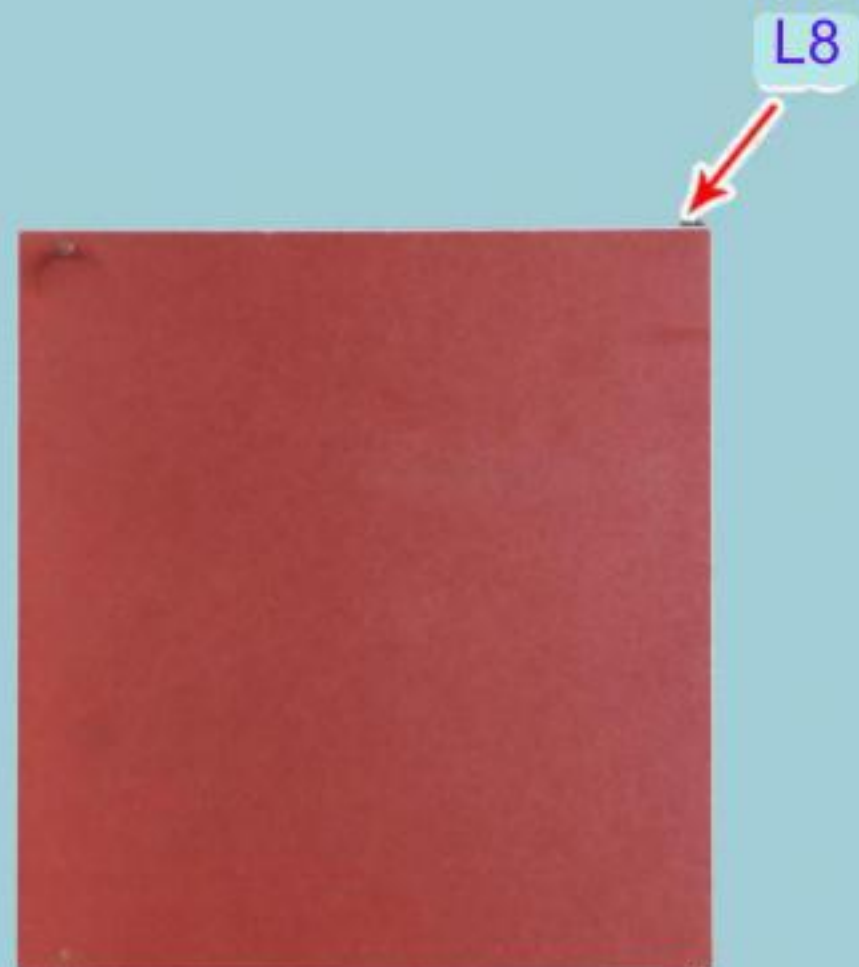
<17>



The small holes on both sides of the door panel are plugged into L8



6 Right door panel



5 Left door panel

L8-

L8

<18>



⑥ Door panel



⑤ Left door panel

Single hole door magnet	3.5*12 Self-tapping
<b>L19*2</b>	<b>A1*2</b>

1. Align L8 on the top of the door panel with the small hole on the bottom of No. 7 and No. 10 panels and insert it ②

Use A1 to fix L19 at the eye mark on the door panel

2. Press L8 under the door panel and push it into the small hole on the No. 11 panel

<19>

The role of stuffing KOKO is to prevent the drawer fall out when pulled

Iron partition pin
<b>K0*2</b>

